2019 Chevrolet Corvette | Corvette Service Manual 11621051 | Body Hardware and Trim | Floor Coverings and Headlinings |

Repair Instructions | **Document ID: 3341238**

Roof Lift Off Panel Replacement

Removal Procedure

Caution: Perform the following procedures before removing or installing the roof lift off panel to help avoid damage.

- Park the vehicle on a level service.
- Shift the automatic transmission into PARK.
- Shift a manual transmission into REVERSE or FIRST gear.
- Set the parking brake firmly.
- Lower the side windows.
- Turn the ignition key OFF
- 1. Position the sunshades to the side to access the front latches.
- 2. Pull down the front handles and rotate them toward the center of the vehicle.
- 3. Depress the rear latch release button and rotate the rear latch lever down and forward.
- 4. Lift the front of the roof panel and slide the roof panel forward releasing the roof locator pins from the rear locator brackets.

Installation Procedure

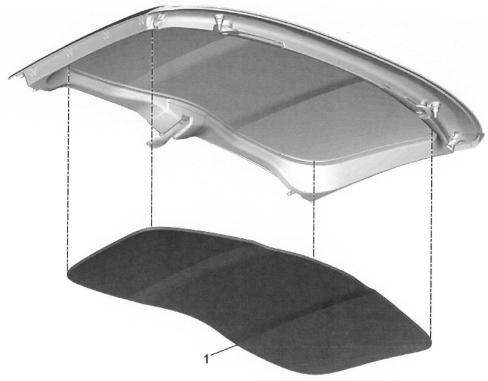
- 1. Place the roof panel on a protective surface.
- 2. Transfer all necessary parts to the new roof panel.
- 3. Position the sunshades to the side.
- 4. Rotate the roof panel front and rear latch handles to their fully open positions.
- 5. Position the rear edge of the roof panel in the roof opening on top of the rear weatherstrip.
- 6. Align the rear edge of the roof panel weatherstrip with the receiving cup in the roof rear weatherstrip.

Note: Ensure that the roof panel is in alignment with the both door windows and that the roof panel adjustment are made.

- 7. Lower the front of the roof panel inserting the pins into the front latch strikers.
- 8. Adjust the roof panel. Refer to Roof Lift Off Panel Adjustment.
- 9. Engage the front latch handles.
- 10. Engage the rear latch.

2019 Chevrolet Corvette | Corvette Service Manual 11621051 | Body Hardware and Trim | Floor Coverings and Headlinings |
Repair Instructions | Document ID: 4282497

Headlining Trim Panel Replacement





Headlining Trim Panel Replacement

Callout	Component Name
Preliminary Procedure Roof Lift Off Panel Replacement	
	Headlining Trim Panel Procedure
	1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
	2. Use a heat gun or equivalent to remove the headlining trim panel. Use a plastic flat bladed tool to assist in removal.
1	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
	4. When removing protective backing from the headlining trim panel assembly, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
	 Using a roller tool or equivalent, apply firm presure to headling trim panel to ensure full adhesion is made between roof lift off panel and the headling trim panel.