# 1978 - 1979 Corvette: Service Bulletin: Glass Roof Panel Trim Separation

**Model Year:** 1978-1979

**Subject:** Glass Roof Panel Trim Molding Separation **Source:** Chevrolet Dealer Technical Service Bulletin

Number: 79-T-7 Date: April, 1979

#### To: All Chevrolet Dealers

A few 1978-79 Corvettes equipped with the RPO CC1 glass roof panel may exhibit the condition of the vinyl trim molding separating from the glass panel.

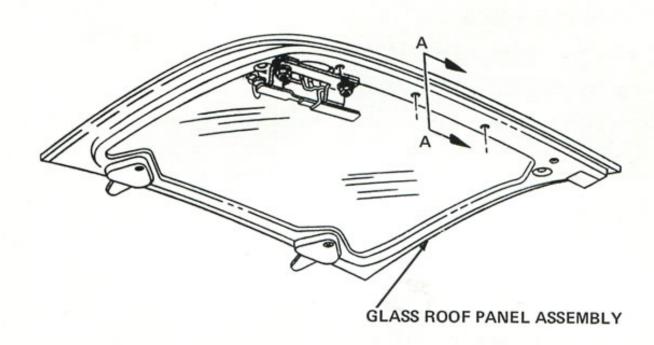
The recommended service correction is application of a two part epoxy, such as 3M P/N 8640, or equivalent between the glass panel and the molding.

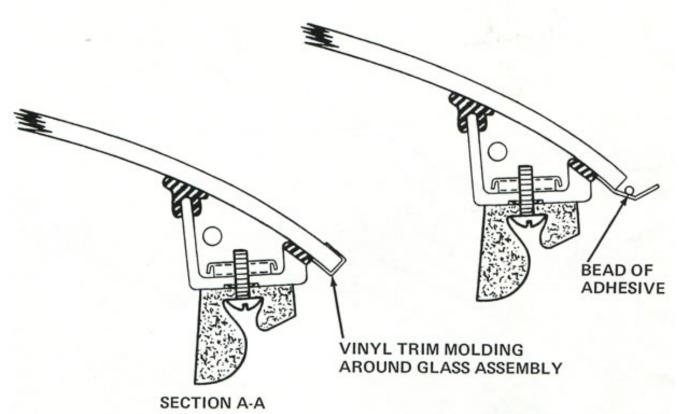
### Procedure

- 1. Remove the roof panel from the vehicle, but do not separate the glass from its frame.
- 2. In the area to be bonded, clean both the molding channel and glass thoroughly with a dry cloth to remove dirt and loose adhesive.
- 3. Mix epoxy as directed on package. Note cautions and curing time.
- 4. Transfer the adhesive into a small plastic bag ("baggie") and twist to push the adhesive into a corner. Cut off this corner to provide the proper bead size of approximately 1/16 inch diameter.
- 5. Apply a 1/16 inch diameter bead of adhesive into the molding channel, as illustrated, and place the channel firmly over the glass edge, allowing the excess adhesive to squeeze out.
- 6. After the "squeeze out" becomes firm, remove it carefully with a dull blade.
- 7. Allow approximately one hour cure time at room temperature before

reinstalling the roof panel.

Chevrolet Motor Division General Motors Corporation





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