# 1978 - 1980 Corvette: Service Bulletin: Instrument Cluster Area Squeak

**Subject:** Instrument Cluster Area Squeak **Model and Year:** 1978 - 1980 Corvette

Source: Chevrolet Dealer Service Technical Bulletin

**Bulletin No:** 80-T-37

**Section:** XII

**Date:** May, 1980

TO: ALL CHEVROLET DEALERS

#### **CONDITION**

Light squeak emanating from instrument cluster area.

## POSSIBLE CAUSE

Lower tabs on cluster lens may rub against side of case locating holes. To verify this source, apply light hand pressure to lens.

#### PRODUCTION CORRECTION

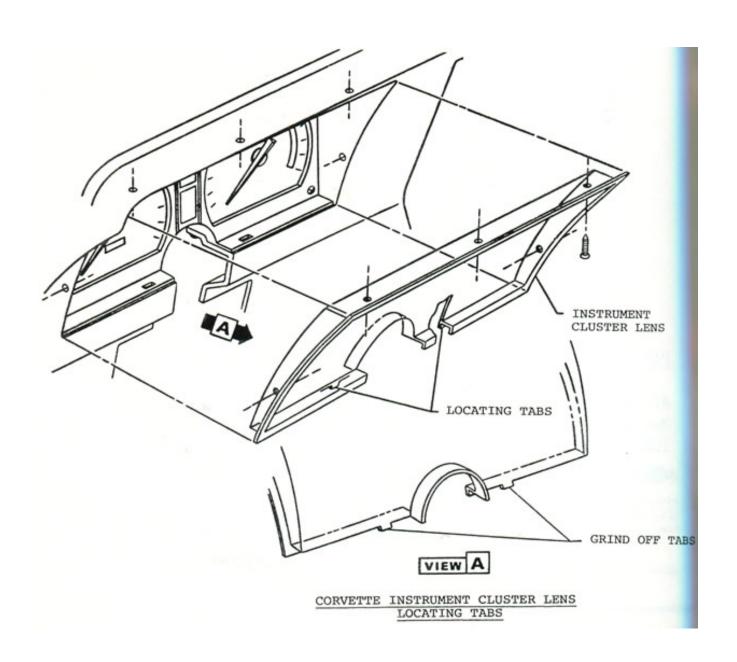
Tabs will be removed from lens effective May 15, 1980.

## SERVICE PROCEDURE

- 1. Remove five (5) lens to case attaching screws and remove lens.
- 2. Grind off and file to a smooth surface the two (2) plastic locating tabs at bottom of lens, as illustrated on Page 2. <u>CAUTION</u>: The plastic lens is brittle and may crack if the tabs are snapped off rather than ground.
- 3. Reinstall lens to case with five (5) screws.

Labor time .2 hours.
Labor Operation Number T103

Chevrolet Motors Division General Motors Corporation



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